

REPLACEMENT

Dart Aerospace Ltd.

Date: Thursday, 6/5/2008 1:02:18 PM
 User: David Duval

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: FORWARD GUIDE		
Job Number	05016			Part Number	: D3589047		
Estimate Number	13355			Drawing Number	: D3589 PROTO 08.06.05		
P.O. Number	:			Project Number	: VR0004		
This Issue	6/5/2008	S.O. No.	:	Drawing Revision	: PROTO		
Prsht Rev.	NC			Material	:		
First Issue	6/2/2008	Type	R & D LG FAB	Due Date	: 6/9/2008 Qty: 1 Um: Each		
Previous Run	:						
Written By	<u>Mos/06/05</u>						
Checked & Approved By	:						
Comment	Est Rev:A 08-05-30 new issue DD verified by:ec						

Additional Product

PROTOTYPE

FOR ENGINEERING USE ONLY

Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	PACKAGING 1	PACKAGING RESOURCE #1 		
Comment: PACKAGING RESOURCE #1 Pick Packing Kit				
2.0	D35895	LATCH GUIDE 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) LINK batch: <u>B05020</u> PD 08-06-06				
3.0	D358917	FWD GUIDE PLATE 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) FWD LATCH GUIDE TUBE batch: <u>B05017</u> PD 08-06-06				
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1 		
Comment: LARGE FABRICATION RESOURCE 1 1- assemble and weld as per dwg D3589 QSI004 <u>304 Stainless Steel</u> <u>410 Steel rod batch: M105524</u> PD 08-06-06 ①				
5.0	QC9	VISUAL WELDING INSPECTION 		
Comment: VISUAL WELDING INSPECTION <u>M 08/06/05 ①</u>				

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Job Number: 05016		Part Number: D3589047
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC5 	INSPECT WORK TO CURRENT STEP ENGINEERING APPROVAL <i>MP</i>
Comment: INSPECT WORK TO CURRENT STEP		
7.0	PACKAGING 1 	PACKAGING RESOURCE #1 FOR ENGINEERING USE ONLY
Comment: PACKAGING RESOURCE #1 Identify and Stock _____ Location: _____		
8.0	QC21 	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE <i>10, 08.06.09 Prototype</i>		
Job Completion 		<i>charge to w/o #00224 MF 08-06-12</i>

8

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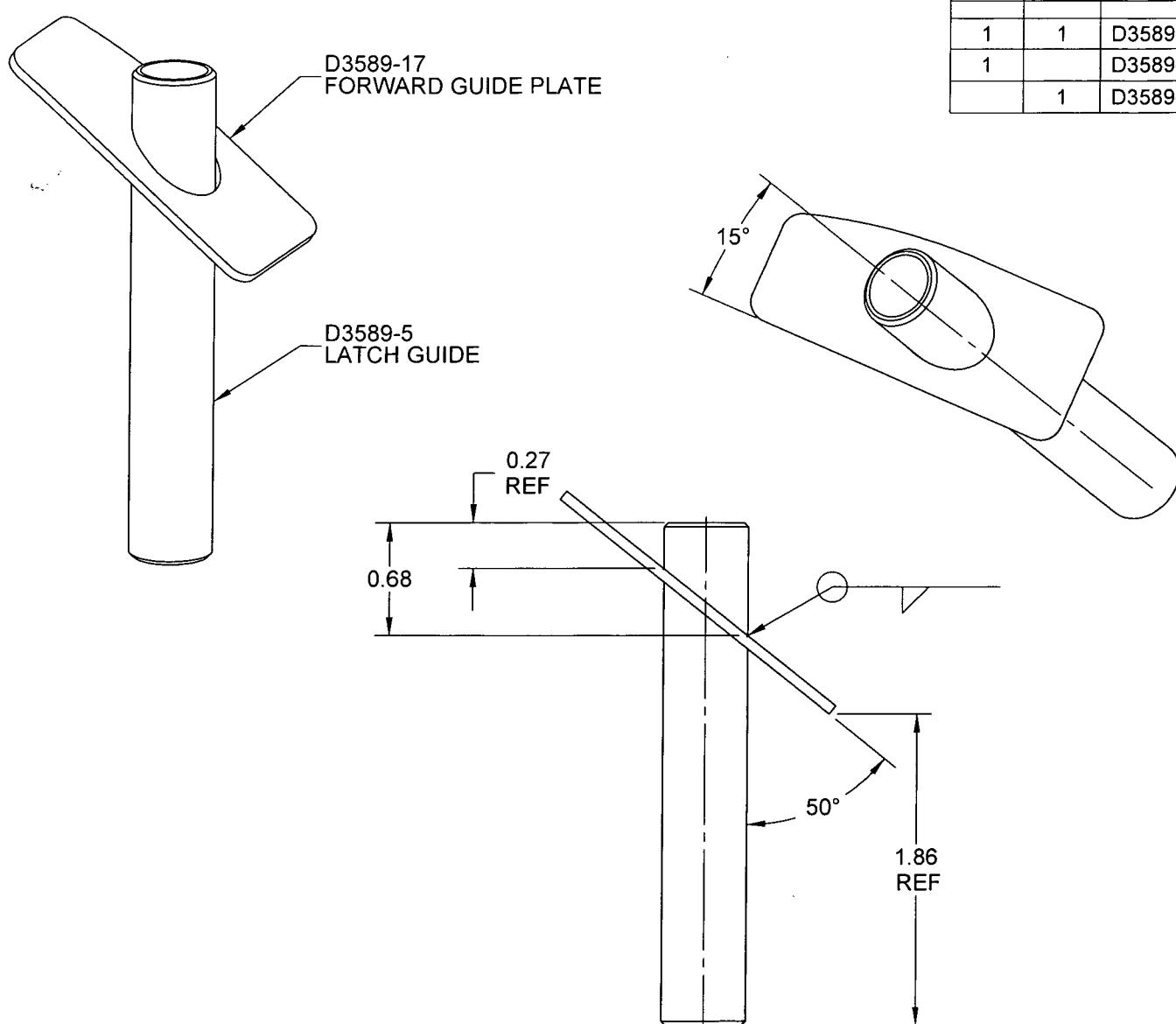
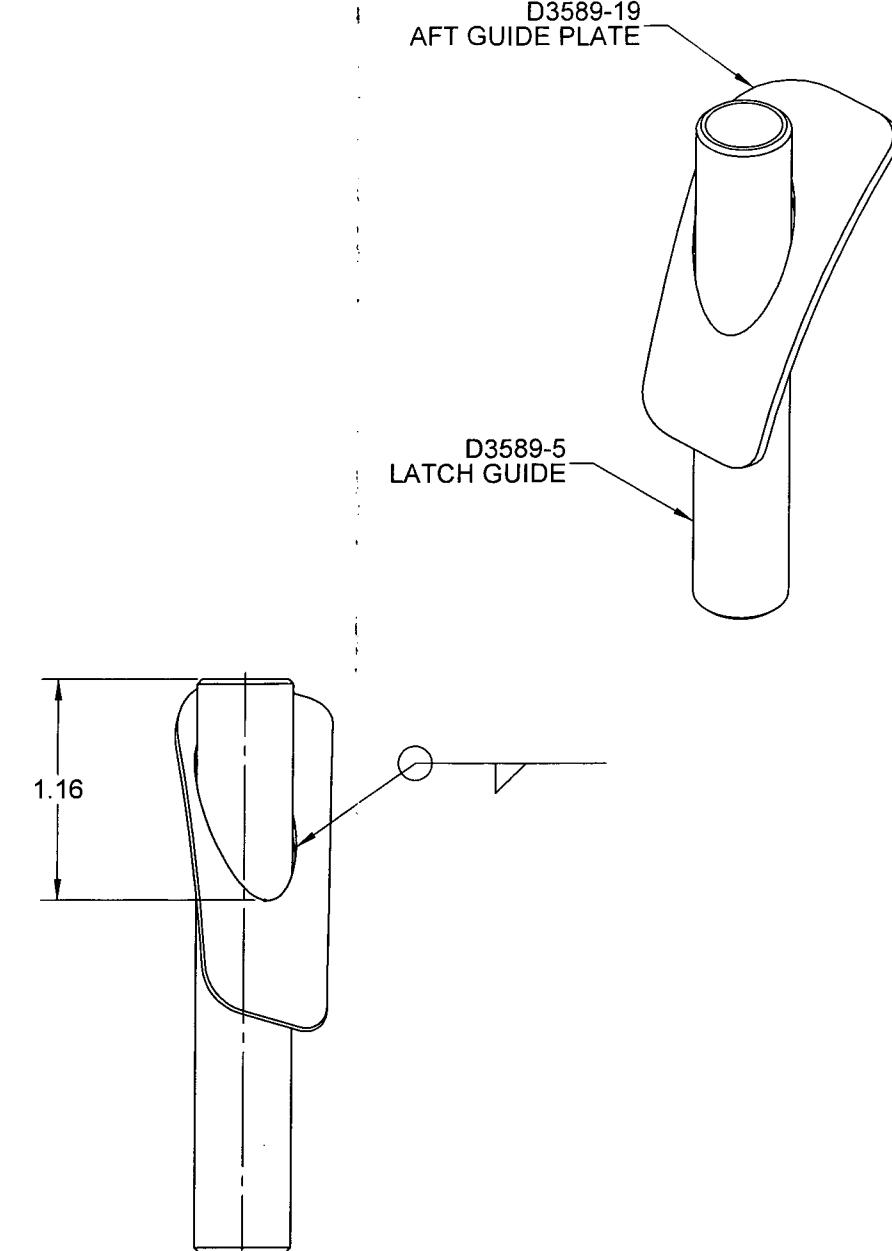
5

4

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1

**D3589-047 FORWARD GUIDE****D3589-049 AFT GUIDE****PROTOTYPE**PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

15 06.05

D3589-047/049 NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3589-0XX" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.07 lbs EACH
- 8) WELDING: PER DART QSI 004

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	08.05.29	

DRAWING NO. D3589 REV. A
SHEET 3 OF 8

TITLE LATCH ASSEMBLY SCALE NTS

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